

**ACRYLIC RESIN**

## Typical Properties

	Value	Units	Test method
<b>Physical</b>			
Melt Flow Rate (230°C /3.8kg)	4.2	g / 10 Min.	ASTM D 1238, 230°C/3.8 kg
Specific Gravity	1.18		ASTM D792
Water Absorption (24hr. Immersion)	0.4	% weight gain	ASTM D-570, Wt gain on 24 hrs water immersion
<b>Mechanical</b>			
Tensile Strength @ Maximum	7,000	psi	ASTM D638
Tensile Elongation @ Break	22	%	ASTM D638
Tensile Modulus	380,000	psi	ASTM D638
Flexural Strength, Maximum (Yield)	14,400	psi	ASTM D790
Flexural Modulus	375,000	psi	ASTM D790
Notched Izod Impact (73°F/23°C)	0.7	ft-lbs. / in	ASTM D256
Rockwell Hardness	65M		ASTM D785
Pencil Hardness	4H-6H		ASTM D3363
<b>Thermal</b>			
HDT (0.455 MPa; Annealed) <sup>1</sup>	196 (91)	°F (°C)	ASTM D648
HDT (1.82 MPa; Annealed) <sup>1</sup>	185 (85)	°F (°C)	ASTM D648
Vicat Softening Point (50°C/hr; 10N)	221 (105)	°F (°C)	ASTM D1525
Vicat Softening Point (50°C/hr; 50N)	204 (96)	°F (°C)	ASTM D1525
Thermal Conductivity	1.5	BTU/hr*ft <sup>2</sup> *F/in	ASTM C177
Recommended Drying Temp. (Minimum 4 hrs.) <sup>2</sup>	180 (82)	°F (°C)	
<b>Optical</b>			
Luminous Transmittance (0.125"/ 3.2 mm)	92	%	ASTM D-1003, 0.125" thickness
Haze (0.125"/ 3.2 mm)	<2	%	ASTM D-1003, 0.125" thickness
UV Screening <sup>3</sup>	yes @ 6	mils	

Data given are average values and should not be used for specification purposes

1. Annealing Cycle: 4hrs @ 80°C
2. Recommend drying temperatures assume desiccated air at -40 dew point.
3. Solarkote® acrylic formulations are designed to effectively screen out the high-energy UV wavelength at the noted thickness

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